

DATA SHEET A04E

VERTICAL BEND ATTENUATOR

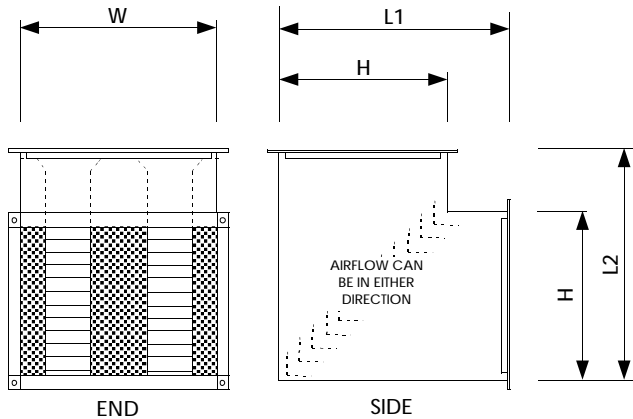
MODEL SPBV

THIS IS NOT A STAND ALONE DOCUMENT AND UNLESS REFERRED TO IN A DATED EQUIPMENT SCHEDULE IS SUBJECT TO REVISION WITHOUT NOTICE.



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DIMENSIONS



WIDTH (W) AND HEIGHT (H) ARE NOMINAL CASING DIMENSIONS AND EXCLUDE FLANGES.

EXCESSIVELY LARGE OR HEAVY ATTENUATORS MAY BE MANUFACTURED IN MATING SECTIONS FOR EASE OF HANDLING.

DIMENSIONAL TOLERANCE TO SHEET METAL MANUFACTURING STANDARDS OF +/- 3 mm.

SPECIFICATION

ATTENUATORS ARE CONSTRUCTED TO DW144 SPECIFICATION FOR MEDIUM PRESSURE DUCTWORK.

CASES ARE FORMED FROM PRE-GALVANISED STEEL OF THE SPECIFIED GAUGE, BUT IN NO INSTANCE LESS THAN 0.8 mm. CASE SEAMS ARE LOCK FORMED AND MASTIC SEALED.

CASES ARE STIFFENED AND FITTED WITH PROPRIETARY FLANGES.

SOUND ABSORBENT ELEMENTS ARE ARRANGED WITHIN THE CASING TO FORM A SERIES OF CENTRAL SPLITTERS AND SIDE LININGS. SPLITTER FRAMES ARE FORMED FROM PRE-GALVANISED STEEL, AND CONTAIN A FIBROUS INFILL THAT IS NON-SHEDDING, NON-COMBUSTIBLE, NON-HYGROSCOPIC AND CHEMICALLY INERT. THE INFILL IS FACED WITH GLASS CLOTH AND PRE-GALVANISED PERFORATED STEEL.

SPLITTER ELEMENTS HAVE AERODYNAMIC FAIRINGS ON AIR ENTRY AND AIR EXIT END OF ATTENUATOR.

AIRWAYS ARE FITTED WITH TURNING VANES AS REQUIRED.

NOTES

THIS DATA SHEET IS TO BE READ IN CONJUNCTION WITH THE EQUIPMENT SCHEDULE.

EXCESSIVELY LARGE OR HEAVY ATTENUATORS MAY BE MANUFACTURED IN MATING SECTIONS FOR EASE OF HANDLING.

ATTENUATORS WILL BE SUPPLIED WITHOUT SUPPORT STEELWORK, BRACKETS, FIXINGS, GASKET, MASTIC OR OTHER SUCH ITEMS, UNLESS OTHERWISE STATED.

ATTENUATOR SEAMS AND JOINTS WILL BE FACTORY SEALED, HOWEVER, SEALING THE ATTENUATOR FLANGE TO THE CONNECTING DUCT, INCLUDING THE FLANGE CORNERS, IS THE RESPONSIBILITY OF THE INSTALLERS.

THE PRESSURE LOSS STATED ON THE EQUIPMENT SCHEDULE IS DERIVED FROM TESTS CARRIED OUT IN ACCORDANCE WITH ISO 7235.

WEIGHT

WEIGHTS ARE GIVEN ON THE EQUIPMENT SCHEDULE.

CODE

THE ATTENUATOR CODE DEFINES THE SPLITTER AND AIRWAY DIMENSIONS AND IS GIVEN ON THE EQUIPMENT SCHEDULE.

SUFFIX

THE SUFFIX DEFINES ADDITIONAL FEATURES OR SPECIAL CONSTRUCTIONAL DETAILS.

G - GALVANISED STEEL CONSTRUCTION.

S - STAINLESS STEEL CONSTRUCTION.

U - UPVC/GRP CONSTRUCTION TO DW154 SPECIFICATION (SEPARATE DRAWING)

H1 - 2 HOUR/300°C CONSTRUCTION.

H2 - FIRE DUCT CONSTRUCTION (FINAL TREATMENT BY SPECIALIST CONTRACTOR)

C - CHLORINATED RUBBER PAINT TO INSIDE SURFACES.

J - SPLITTERS ARRANGED HORIZONTALLY.

L - SPLITTERS ONLY (REFER TO DATA SHEET A10 FOR DETAILS).

D - DOUBLE SKIN CASING.

M1 - MELINEX LINED INFILL.

M2 - MELINEX ENCAPSULATED INFILL.

X - SPECIAL CONSTRUCTION, REFER TO EQUIPMENT SCHEDULE FOR DETAILS.

FLANGE DETAILS

ATTENUATORS ARE FITTED WITH PROPRIETARY FLANGES AS FOLLOWS:

GREATEST DIMENSION (W or H)	FLANGE
0 - 1000 mm	DOBY 20
1001 - 1250 mm	DOBY 30
1251 and above	DOBY 40

NOTE: IT IS THE INSTALLERS RESPONSIBILITY TO PROVIDE THE FLANGE SEAL TO THE CONNECTING DUCT, INCLUDING THE FLANGE CORNERS.

STANDARD SIZES

THERE ARE NO STANDARD SIZES. ALL ATTENUATORS ARE MADE TO ORDER.